

इंटरनेट

मानक

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“जानने का अधिकार, जीने का अधिकार”

Mazdoor Kisan Shakti Sangathan

“The Right to Information, The Right to Live”

“पुराने को छोड़ नये के तरफ”

Jawaharlal Nehru

“Step Out From the Old to the New”

IS 6574 (1987): Dimensions for pneumatic rivet snap shanks parallel and chuck bushings [PGD 8: Pneumatic Tools]



“ज्ञान से एक नये भारत का निर्माण”

Satyanarayan Gangaram Pitroda

“Invent a New India Using Knowledge”



“ज्ञान एक ऐसा खजाना है जो कभी चुराया नहीं जा सकता है”

Bhartrhari—Nitiśatakam

“Knowledge is such a treasure which cannot be stolen”



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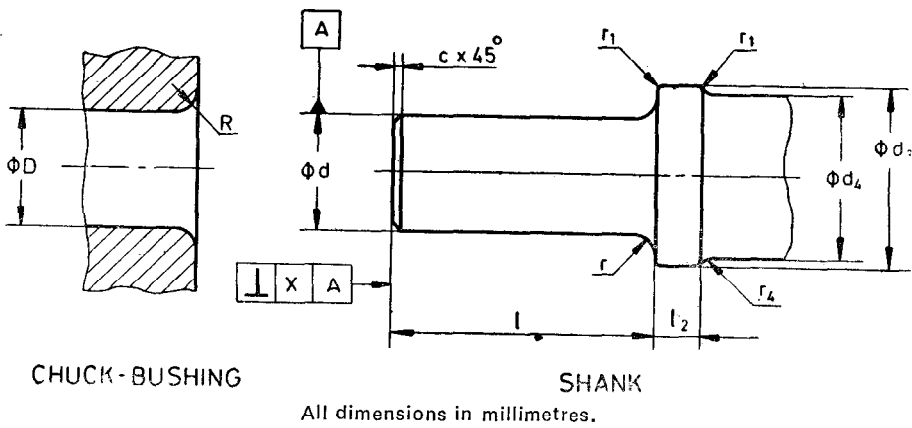
Indian Standard

DIMENSIONS FOR PNEUMATIC RIVET  
SNAP SHANKS PARALLEL AND CHUCK BUSHINGS

( First Revision )

1. **Scope** — Covers the dimensions of pneumatic rivet snap shanks parallel and fitting dimensions of related chuck bushings.

2. Dimensions



Nominal Size	Shank										Bushing	
	<i>d</i>	<i>l</i>	<i>l</i> <sub>2</sub>	<i>d</i> <sub>3</sub>	<i>d</i> <sub>4</sub>	<i>r</i>	<i>r</i> <sub>1</sub>	<i>r</i> <sub>4</sub>	<i>c</i>	<i>x</i>	<i>D</i>	<i>R</i>
	d9	± 0.5	+ 1 0	Max	Max	0 -0.5	0 -0.5	0 -0.5			H8	+0.5 0
23	23	65	12	35	31	5	1	4	1.6	0.2	23	5
31	31	70	12	48	44	6	1	4	1.6		31	6

3. **Designation** — A pneumatic rivet snap shank, parallel having nominal size 23 and length *l* = 65 mm shall be designated as:

Rivet Snap Shank Parallel 23 × 65 IS : 6574

EXPLANATORY NOTE

This standard was first issued in 1972, based on Draft ISO Recommendation DR 1216, which has now been finalized as ISO 1180-1983.

This standard does not deal with light rivet snap shanks (*that is, nominal sizes 10 to 17*). These are covered in IS : 6572-1987 'Dimensions for pneumatic light rivet snap shanks and its chuck bushings'.

While revising, this standard has been aligned with ISO 1180-1983 'Shanks for pneumatic tools and fitting dimensions of chuck bushings', issued by the International Organization for Standardization (ISO).

Adopted 1 May 1987	@ November 1987, BIS	Gr 1
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